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Next generation electric truck cabin and HVAC prototype with innovative type of thermal measures

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AVL

FORD **OTOSAN**

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TOMORROW TODAY

Overview

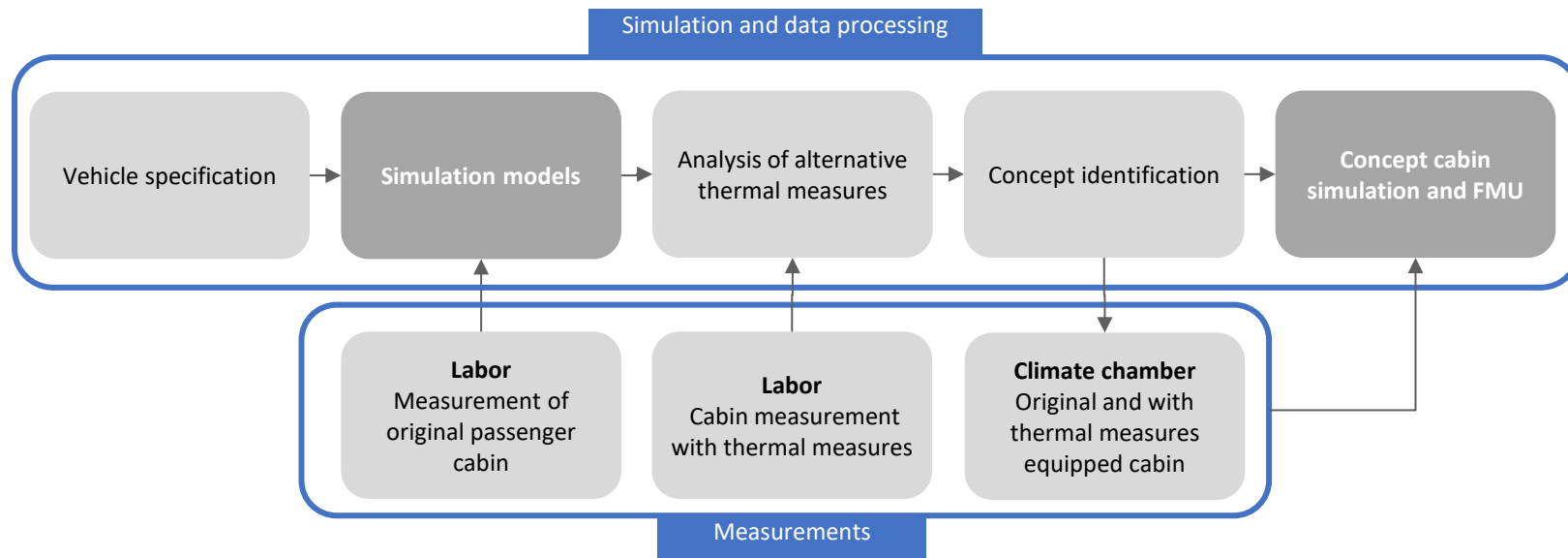
- Introduction
- Goal
 - Boost comfort & cut energy use in electric truck cabins
- Solutions
 - Insulation, heat exchanger, heating panels
- Measurement
 - Lab (technical) + Climate chamber (comfort)
- Result
- Conclusion

Introduction

- NextETruck European project: Develops next-gen e-mobility concepts for medium freight haulage.
- Goal: Demonstrate zero-emission vehicles and ecosystems, decarbonize vehicle fleets.
- The study highlights an electric truck prototype with novel thermal measures
- Our aim is to set the standard for sustainable transportation solutions.
- <https://nextetruck.eu/>

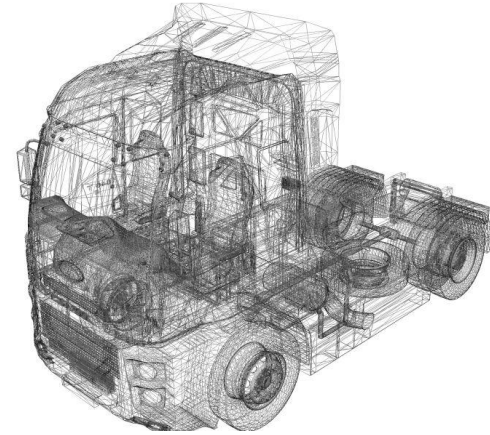


AIT's Role in the NextETruck Project



Truck

- Project consortium with Ford OTOSAN
- Truck: Ford Cargo 1846T
- Conventional truck cabin as the starting point
- Most of the data is sensitive
- Physical cabin and HVAC data are available



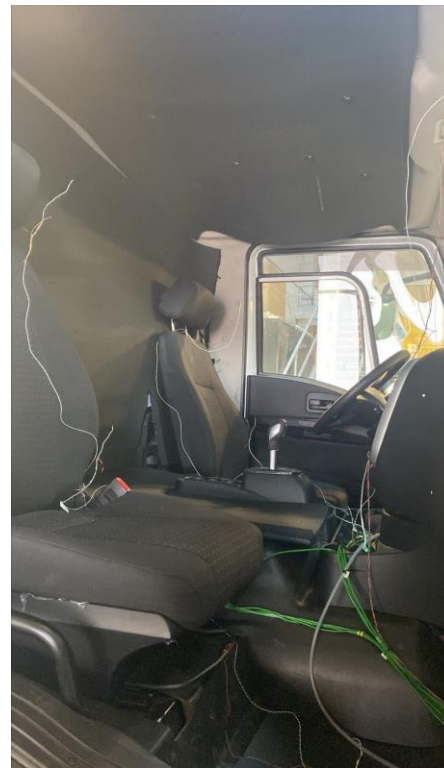
CAD model of Ford Cargo 1846T



Electric Ford Cargo 1846T

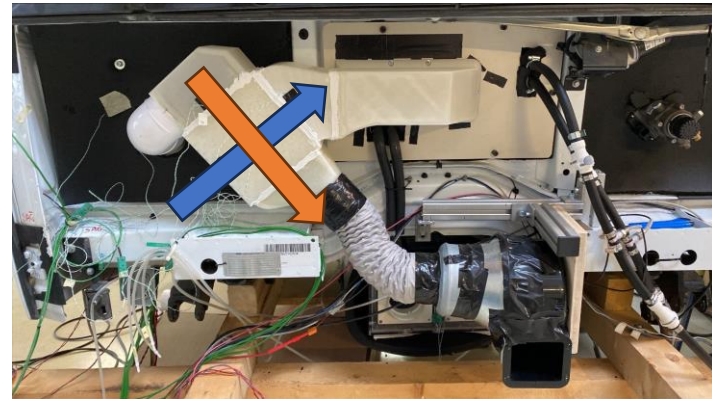
Thermal measure 1 - Thermal insulation

- Goal: Reduce thermal conductivity
- Material: Armacell 230-0015 (25mm)
 - Armaflex ACE, Self-Adhesive Euro Class D-s3, d0 | $\lambda = 0.036 \text{ W/m}\cdot\text{K}$
- Windows: Not insulated
- Applied Areas:
 - Front Panels (L/R), Headliner, Back Panel
 - Mid Bottom Panel, Floor (L/R), Doors (L/R)



Thermal measure 2 – Air to air heat exchanger

- Goal: Reduce outlet air heat loss
- Approach: Tested various heat exchanger designs
 - Top Figure: Conventional HEXA unit
 - Bottom Figure: 3D-printed compact heat exchanger with TPMS geometry (used for measurements)
- Exhaust: Additional ventilation was integrated

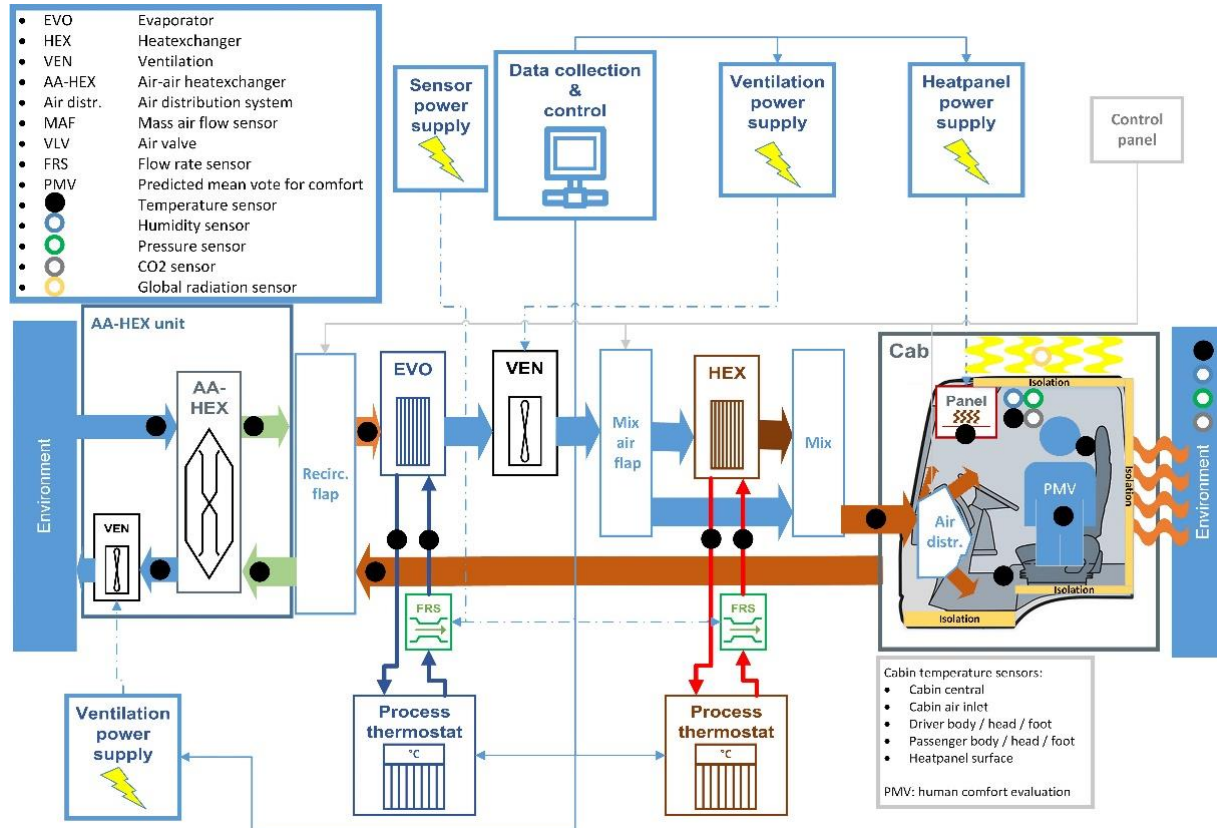


Thermal measure 3 – Heating panels

- Heating Panels for Efficient Cabin Comfort
 - Enabled comfort at lower cabin temperatures
 - Reduced energy needed for cabin heating
 - Helped reach comfort level faster
- Installed around passenger area
 - Surface temperature: 50–70 °C (thermal camera)
 - Soft outer layer prevents burning sensation

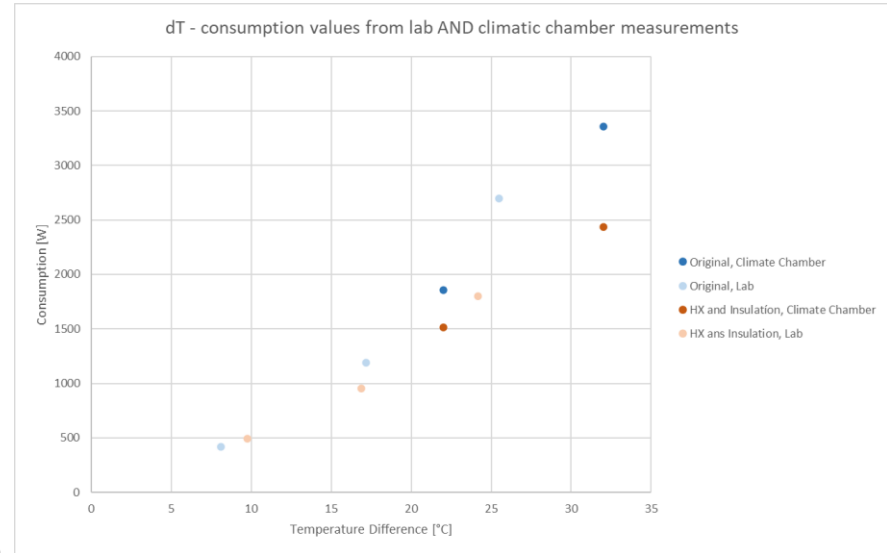


Measurement - Overview



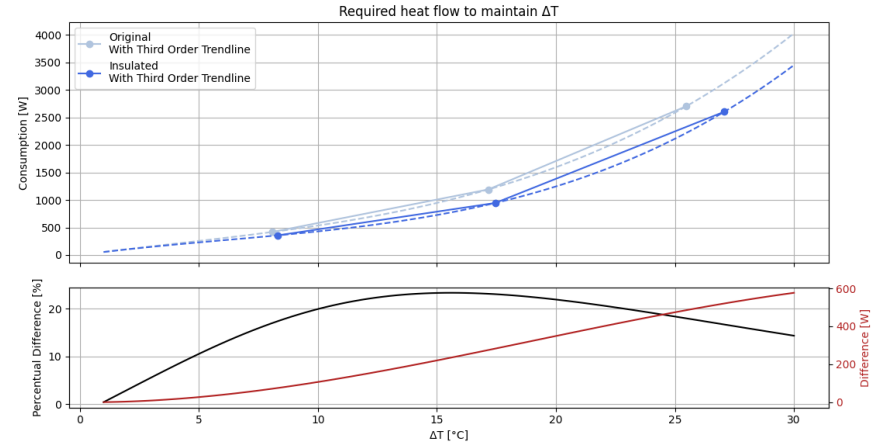
Measurement – Labor and climate chamber

- Lab Tests:
 - Focus on technical performance (insulation, heat exchanger)
 - Cabin interior was heated to create temperature differences
 - Used for setup selection
- Climate Chamber Tests:
 - Simulate real-world conditions with people
 - Use colder, realistic temperatures
 - Validate comfort and overall system performance



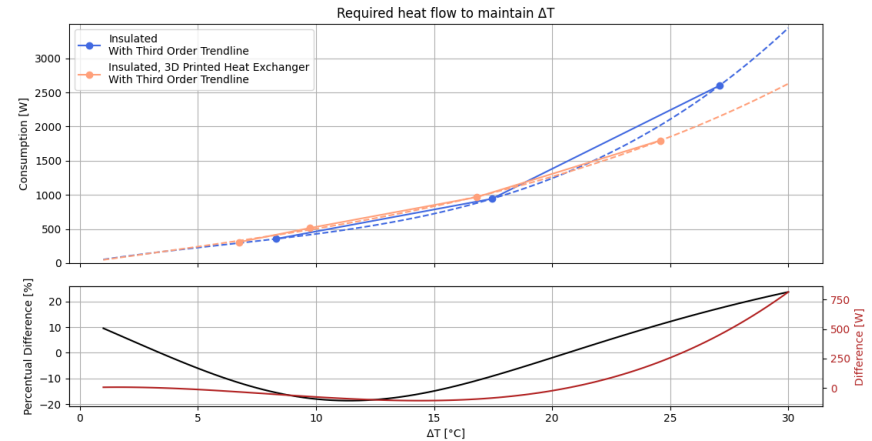
Results – Effect insulation

- Graph compares original cabin vs. insulated case
- Insulated cabin performed better:
 - ~100 W (20%) reduction at +10 °C
 - ~480 W (18%) reduction at +25 °C



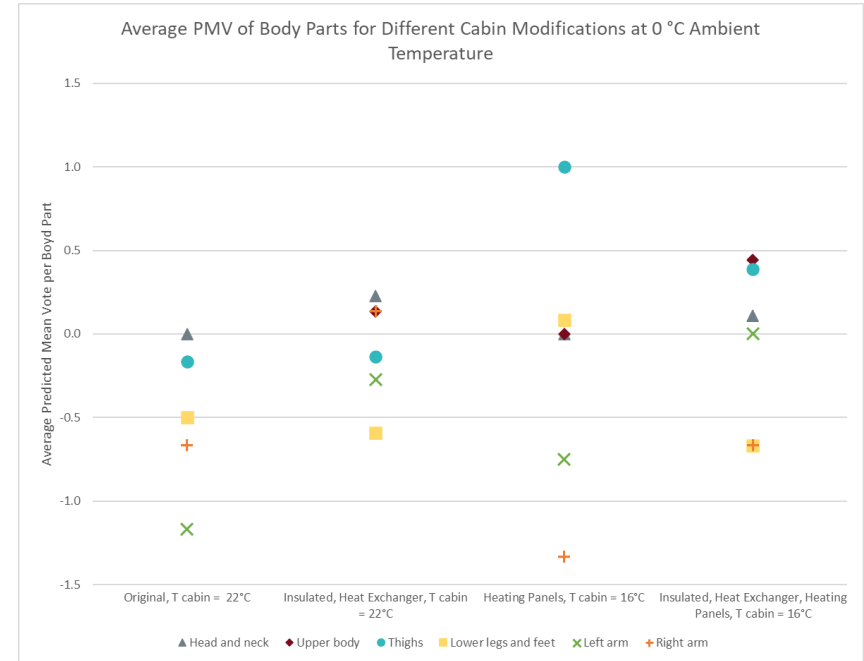
Results – Effect heat exchanger

- Heat Exchanger Comparison
 - 3D-printed unit (compact design)
 - After $\Delta T > 15\text{ }^{\circ}\text{C}$, performance drops due to higher heating air demand
 - HEXA performs slightly better but 3D-printed chosen for size and easy integration
 - Performance did not meet expectations



Results – Comfort measurement

- Climate Chamber Comfort Test (with Participants)
 - Goal: Assess if heating panels provide similar comfort at 16 °C vs. 22 °C cabin temperature
 - Method:
 - Participants rated comfort after 10 minutes
 - Scale: -3 (cold) to +3 (hot) for each body part
 - Result at 0°C and -10 °C
 - With Insulation + Heat Exchanger
 - Comfort ratings centered closer to neutral (0).



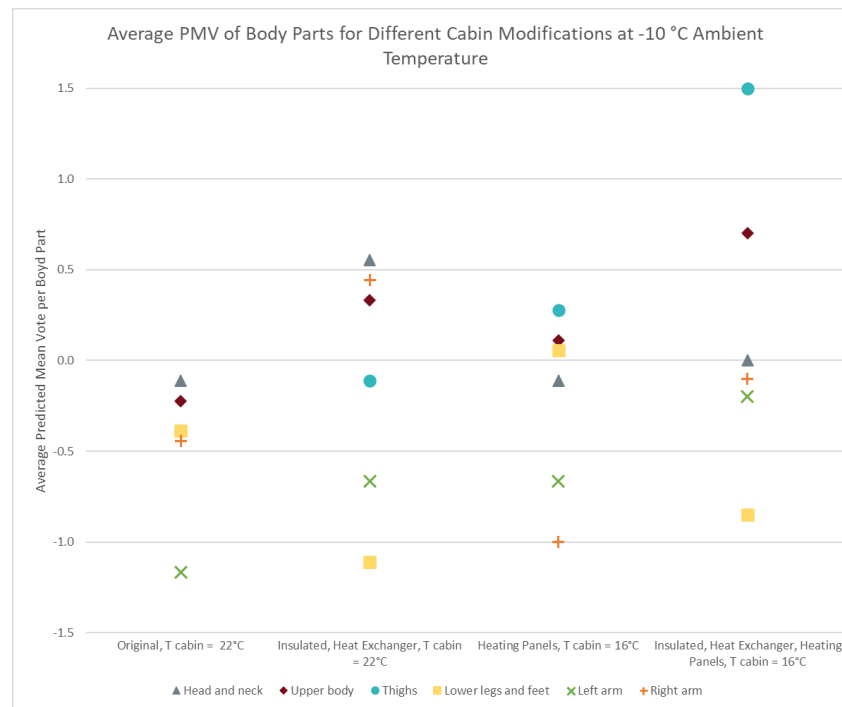
Results – Effect heating panels

- Heating Panels & Seat Heating

- Air temperature reduced to 16°C while maintaining comfort.
- Some discomfort due to uneven heat distribution (e.g., cold right arm).
- Cabin temperature can be lowered without sacrificing comfort if localized heating (panels + seat) is used.
- Challenges include:
 - Vertical temp differences
 - Overheating from seat heaters

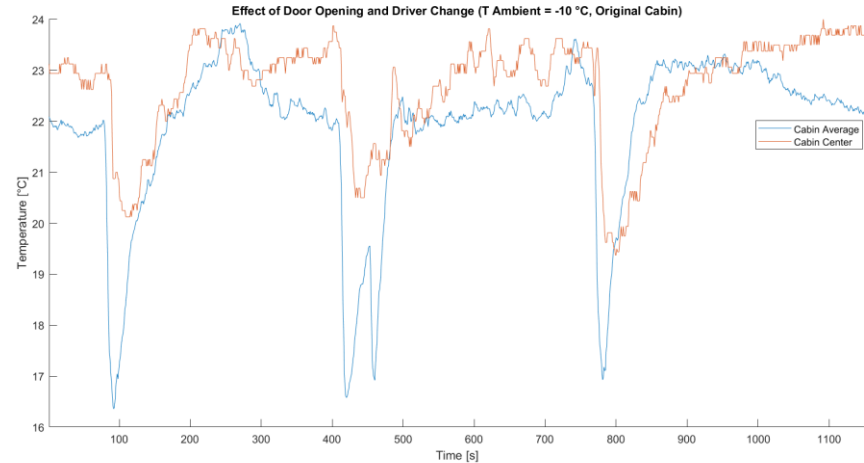
- Conclusion

- Optimized surface heating can match the comfort of a 22°C cabin at just 16°C.



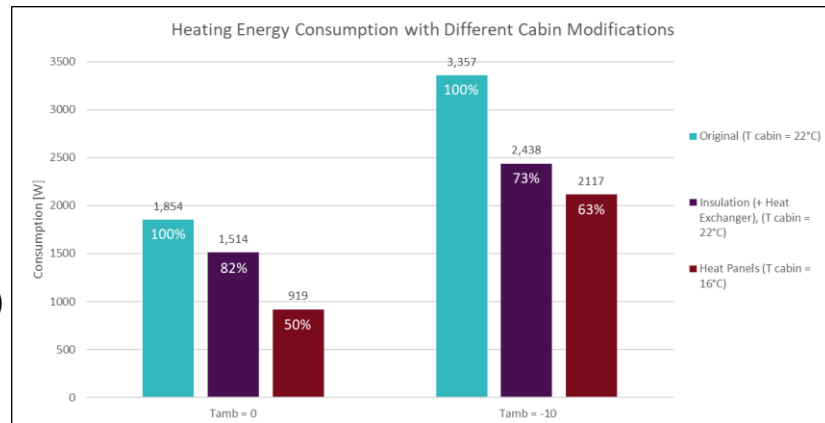
Results – Door opening

- Effect of Door Opening
 - The impact of door opening was also investigated
 - Relevant for short and medium freight trucks
 - Typical temperature drop: 3–5 °C inside the cabin
 - Recovery time: Temperature returns to normal within 2 minutes



Results – Original and best case

- Energy Consumption Reduction – Compared to Original Setup
 - Case 1:
 - Insulation + Heat Exchanger–18% at 0 °C ambient
 - –27% at –10 °C ambient
 - Case 2:
 - Heating Panels (16 °C Cabin Temperature)
 - –50% at 0 °C ambient
 - –37% at –10 °C ambient
 - Conclusion:
 - Heating panels offer the largest reduction, especially effective when combined with insulation and lower cabin air temperature.



Conclusion

- **Heating panels** offer the highest potential for energy savings and improved comfort, particularly when used with thermal insulation and lower cabin air temperatures.
- **Insulation** is a key contributor to passive energy reduction, especially in colder climates.
- **Air-to-air heat exchangers**, while compact and integrable, show limited standalone effectiveness in this application.
- **Human comfort** measurement is critical to validating thermal measures beyond technical performance.

Conclusion

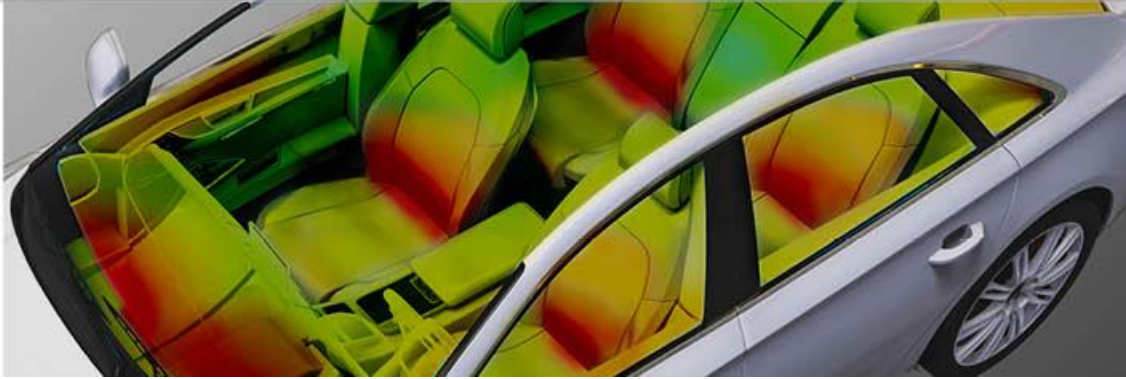
- The combined use of lab measurements and climate chamber tests supports an efficient, data-driven approach to HVAC optimization—laying the foundation for digital twin-based thermal system design.

ACKNOWLEDGMENT



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Thank you for your attention!

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